

**ADVANEX EUROPE LTD**  
**PRODUCT QUALITY INSTRUCTION SHEET**

|          |     |          |                     |
|----------|-----|----------|---------------------|
| CUSTOMER | KFS | PART NO. | TNM2.5X0.45C-2.6-01 |
|----------|-----|----------|---------------------|

|           |                    |           |     |
|-----------|--------------------|-----------|-----|
| PART NAME | M2.5 TANGED INSERT | DRG. ISS. | N/A |
|-----------|--------------------|-----------|-----|

|                      |             |                  |           |
|----------------------|-------------|------------------|-----------|
| WIRE SIZE /<br>DESC. | DW-0338-001 | WIRE<br>SUPPLIER | BEAR TECH |
|----------------------|-------------|------------------|-----------|

|                  |         |
|------------------|---------|
| BATCH DEFINITION | 100,000 |
|------------------|---------|

|                |   |    |      |
|----------------|---|----|------|
| HEAT TREATMENT | <input checked="" type="checkbox"/> YES | NO | NONE |
|----------------|---|----|------|

|                    |                    |
|--------------------|--------------------|
| OTHER TREATMENTS   | APPROVED SUPPLIERS |
| ULTRASONIC WASHING | IN HOUSE           |

|                 |    |          |     |
|-----------------|----|----------|-----|
| QS9000 REQUIRED | NO | AQP REF. | N/A |
|-----------------|----|----------|-----|

|                 |    |       |           |
|-----------------|----|-------|-----------|
| C OF C REQUIRED | NO | OTHER | CHEM PHYS |
|-----------------|----|-------|-----------|

|  |  |
|--|--|
| INSPECTION NOTES   |  |
| FULL DIMENSIONAL   |  |
| 1 X INSPECTION OF ALL CHARACTERISTICS PER DAY (BEGINNING OF EACH DAY)  |  |
| IPC:   | TANG LENGTH<br>BODY DIAMETER<br>INSTALLATION<br>TANG REMOVAL                                       |
| SAMPLING:  | 5 pcs 3 X PER DAY (AT THE BEGINNING & END OF EACH SHIFT AND FOLLOWING<br>DAILY CUTTER REPLACEMENT) |
| NOTES: MANUFACTURED PRODUCT WILL BE REMOVED FROM THE MACHINE AT THE BEGINNING<br>MIDDLE AND END OF EACH DAY, FOLLOWING THE ABOVE IPC INSPECTIONS.<br>ANY IDENTIFIED SUSPECT PRODUCT WILL BE SEGREGATED FROM GOOD PRODUCT THE SECTION<br>LEADER OF OR HEAD OF QA INFORMED |  |
| CUTTING OIL WILL BE USED FOR THE NOTCH CUTTING OPERATION<br>THE NOTCH CUTTER WILL BE CHANGED DAILY AT THE MIDDLE OF EACH DAY.  |  |

|                                 |   |
|---------------------------------|---|
| INSPECTION EQUIPMENT TO BE USED | DIGIMATIC CALLIPER<br>M2.5 WTI THREAD GAUGE |
|---------------------------------|---|

**PACKAGING INSTRUCTIONS**

|            |                 |                   |
|------------|-----------------|-------------------|
| QTY. / BAG | 1,000           | OTHER INFORMATION |
| QTY. / BOX | 150,000 MAX     |                   |
| BAG TYPE   | 6 X 3 400G      |                   |
| BOX TYPE   | 394 X 180 X 145 |                   |

|                     |
|---------------------|
| COMPILED: N. WILSON |
| DATE: 02-Feb-10     |

|                                |
|--------------------------------|
| CHECKED / APPROVED: G. CRAWLEY |
| DATE: 02-Feb-10                |