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| Machine Type: | Hare 5BS Hydraulic Presses |
| Machine Centre No: | HPH |



Machine Maintenance



Manual & Log Book.

Document No: AEU00675 Revision: 01

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1. Sign Off Sheets.
2. Machine Downtime Record.

SECTION 1 - MAINTENANCE SCHEDULE.

1. Start of Production Checks.

These checks are to be completed before production starts on every shift when the machine is used.

1. Guards and Trapping areas if applicable.
2. Check for excessive leaks from the hydraulics system (A small leak is expected).
3. Weekly Checks.

These checks must be carried out once a week when the machine is used.

1. Check oil reservoir level.
2. Monthly Checks.

These checks must be carried out once a month when the machine is used.

1. Check ram for play.
2. Yearly Checks.
3. Visual inspection of hydraulic pipe work.

SECTION 2 - IMPORTANT CONTACTS.

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| Name | Company / Address | Telephone No. |
|  | Trent Oils Phoenix House Kemmel RoadBulwell Nottingham NG6 9FH | 0845 270 1122 |

SECTION 3 - CRITICAL SPARES.

Hydraulic Oil 32

SECTION 4 - CHANGE NOTES.

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| Revision Level  | Description | Date | Name |
| 01 | First Issue | 13th Mar 2017 | Christopher Rowntree |
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SECTION 5 – HPHa.

Serial Number: 8650

1. Sign Off Sheets

Start of production checks.

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* + 1. Weekly checks (When in Production).

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* + 1. Monthly checks.

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* + 1. Yearly checks.

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1. MACHINE DOWNTIME RECORED.

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SECTION 6 – HPHb.

Serial Number: 7493

1. Sign Off Sheets
	* 1. Start of production checks.

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* + 1. Weekly checks (When in Production).

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* + 1. Yearly checks.

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