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| Machine Type: | Legnani GRS-120 Power Press |
| Machine Centre No: | HPL |
| Serial No: | 1524 MF 0494 V 0684 |



Machine Maintenance



Manual & Log Book.

Document No: AEU00673 Revision: 01

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1. MAINTENANCE SCHEDULE.
2. Start of Production Checks.

These checks are to be completed before production starts on every shift when the machine is used.

1. Guards and protection devices checks.
2. Check oil level indicators on control panel.
3. Weekly Checks.

These checks must be carried out once a week when the machine is used.

1. Check water separator and drain if required.
2. Check oil mister and fill if required.
3. Clean oil collector on ram.
4. Monthly Checks.

These checks must be carried out once a month when the machine is used.

1. Visual check condition of flywheel chain.
2. Check oil levels in reservoir.
3. Yearly Checks.
4. Insurance Checks – Carried out annually by the Insurance company.
5. Two Yearly Checks.
6. Service – Carried out by suitable subcontractor.
7. SIGN OFF SHEETS.
8. Start of Production Checks .
9. Puwer 98 guards & protection devices checks.

**PUWER 98 (PART IV) POWER PRESSES**

**Certificate of Inspection and Test of All Guards and Protection Devices (Regulation 33)**

**Identification Particulars of Power Press:** \_\_Legnani GRS-120 1524 MF 0494 V 0684\_

**Identification Particulars of Guards and protection Devices:** \_\_Front 006, Sides 007 & 008, Ram 009, Back 010 & 014, Removable 011 & 012, Feed 013. \_

I hereby state that every guard and protection device detailed above is in its position on the power press to which this certificate relates and is effective for its purpose.

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| Date & time of inspection & test. | | Name of appointed person | Signature of appointed person |
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**Note: If any necessary guard or protection device is not in position, is not properly in position, is unsuitable or defective immediately inform the Head of Production.**

1. Other Start of production checks.

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1. Weekly checks (When in Production).

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1. Monthly checks.

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1. Yearly checks.

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| 1. Two Yearly checks. | | | |
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1. MACHINE DOWNTIME RECORED.

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| Date | Description | Batch  No. | Repair  Date |
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| Date | Description | Batch  No. | Repair  Date |
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1. IMPORTANT CONTACTS.

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| Name | Company / Address | Telephone No. |
| Andy Harrison | Allianz Insurance  Midlands Region Engineer Surveyors  Allianz Engineering  Haslemere Road  Liphook  Hampshire  GU30 7UN | 01428 722407 / 01483 265837 |
| Neil Walls | Presscare Uk Ltd. | 0845 2267617 |
| John Carsley | Trent oils  Phoenix House Kemmel Road, Bulwell Nottingham Nottinghamshire NG6 9FH | 0845 2701122 |
| Kelvin Dennis | KD Electrical | 07702 401173 |

1. CRITICAL SPARES LIST.

Hydraulic Oil 32

1. CHANGE NOTES.

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| Revision Level | Description | Date | Name |
| 01 | First Issue | 14th Feb 2017 | Christopher Rowntree |
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