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| Machine Type: | RMT Garbo Power Presses |
| Machine Centre No: | HP5 (5 Tonne) |
| Machine Centre No: | HP8 (8 Tonne) |
| Machine Centre No: | HP12 (12 Tonne) |



Machine Maintenance



Manual & Log Book.

Document No: AEU00674 Revision: 01

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1. Sign Off Sheets.
2. Machine Downtime Record.

SECTION 10 – HP12b.

1. Sign Off Sheets.
2. Machine Downtime Record.

SECTION 1 - MAINTENANCE SCHEDULE.

1. Start of Production Checks.

These checks are to be completed before production starts on every shift when the machine is used.

1. Guards and Trapping areas if applicable.
2. Check compressed air system for leaks.
3. Weekly Checks.

These checks must be carried out once a week when the machine is used.

1. Check oil reservoir level.
2. Check water separator and drain if required.
3. Monthly Checks.

These checks must be carried out once a month when the machine is used.

1. Check ram for play.
2. Grease all grease nipples.
3. Oil where applicable.
4. Yearly Checks.
5. Check for stress / fatigue in body.
6. Visual inspection of air cylinder.

SECTION 2 - IMPORTANT CONTACTS.

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| Name | Company / Address | Telephone No. |
|  | (M. J. Allen)  RMT Gabro  Hilton Road  Cobbs Wood Industrial Estate  Ashford  Kent  TN23 1EW | 01233 631 554 |
|  | Airwise Ltd.  Birchwood Avenue  Nottingham  NG10 3ND | 0115 946 4323 |
|  | Morris Lubricants  Castle Foregate  Shrewsbury  Shropshire  SY1 2EL | 01743 232 200 |
|  | Trent Oils  Phoenix House  Kemmel Road  Bulwell  Nottingham  NG6 9FH | 1. 122 |

SECTION 3 - CRITICAL SPARES.

Airline Oil 22

SECTION 4 - CHANGE NOTES.

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| Revision Level | Description | Date | Name |
| 01 | First Issue | 9th Mar 2017 | Christopher Rowntree |
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SECTION 5 – HP5a.

Serial Number: 5VSGF/2259

1. Sign Off Sheets

Start of production checks.

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SECTION 6 – HP5b.

Serial Number: 5VSG/2272

1. Sign Off Sheets
   * 1. Start of production checks.

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SECTION 7 – HP5c.

Serial Number: 5VSG/2273

1. Sign Off Sheets
   * 1. Start of production checks.

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SECTION 8 – HP8.

Serial Number: 8VSG/2274

1. Sign Off Sheets
   * 1. Start of production checks.

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SECTION 9 – HP12a.

Serial Number: 12VSGF/2262

1. Sign Off Sheets
   * 1. Start of production checks.

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* + 1. Yearly checks.

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1. MACHINE DOWNTIME RECORED.

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SECTION 10 – HP12b.

Serial Number: 12VSG/2279

1. Sign Off Sheets
   * 1. Start of production checks.

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* + 1. Weekly checks (When in Production).

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* + 1. Monthly checks.

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* + 1. Yearly checks.

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1. MACHINE DOWNTIME RECORED.

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| Date | Description | Batch  No. | Repair  Date |
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