

Rolling Plant SL Setting Record Sheet

SL No. / Size			SL			Heat No.		
Coil No.								
	<u>1st Pass</u>	<u>2nd Pass</u>	<u>1st Pass</u>	<u>2nd Pass</u>	<u>1st Pass</u>	<u>2nd Pass</u>	<u>1st Pass</u>	<u>2nd Pass</u>
Works Order No.								
Date								
Booked in Coil No.								
Tooling Instructions	Datum Face Alignment from wall							
	Rolling force	%	%	%	%	%	%	%
	Rolling speed	m/min	m/min	m/min	m/min	m/min	m/min	m/min
	Run time	min	min	min	min	min	min	min
	Weight	KG	KG	KG	KG	KG	KG	KG
	Side rolls							
Tooling	Top roll ID	S	S	S	S	S	S	S
	Bottom roll ID	S	S	S	S	S	S	S
	Step traversing							
Pay-Off dancer	Front set pressure	psi	psi	psi	psi	psi	psi	psi
	Back set pressure	psi	psi	psi	psi	psi	psi	psi
Spooler dancer	Front set pressure	psi	psi	psi	psi	psi	psi	psi
	Back set pressure	psi	psi	psi	psi	psi	psi	psi

Comments