

| TCR Machine Setup Data |  |            |  | Machine No                                                                          |
|------------------------|--|------------|--|-------------------------------------------------------------------------------------|
| Insert size            |  | Program No |  |  |
| Insert type            |  |            |  |                                                                                     |
| Material               |  |            |  |                                                                                     |

  

**999**
**Program Edit 1**
Return F1  
Next F2

Feed Length mm

Press Stroke mm

Wire Feed mm

Bin Count parts/bin

**Tanged R**

Pin Dia mm

Wire Height mm

Pin Corner Radius mm

Reset F6

**999**
**Program Edit 2**
Return F1  
Next F2

Spindle Rotation Zero deg

Spindle Pickup deg

Spindle Feed Zero mm

Spindle Feed to Pickup mm

Spindle Offset Zero mm

Feed Roller Tracking %

Reduction rate end coil mm

Reduction angle deg

Reset F6

**999**
**Program Edit 3**
Return F1  
Next F2

Coil Rotation deg

Tang Pitch mm

Recoil Rotation deg

Coil Pitch mm

Recoil speed %

Recoil Pitch mm

Spindle Offset mm

Reset F6

**999**
**Program Edit 4**
Return F1  
Next F2

Fr.cam clamp ang deg

Decoiler Speed Hz

Cut Tool Stroke mm

Form Tool ON deg

Fr.cam cut ang deg

Form Tool OFF deg

Form Tool Stroke mm

Reset F6

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