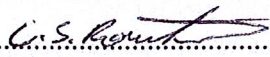
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DOCUMENT APPROVAL

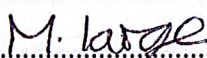
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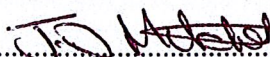
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Signature		Date	20 TH DEC 2016
Print Name	Christopher Rowntree		
Title	Production Engineer		

Reviewer's Signature:


Your signature indicates that, you have reviewed this document and that it accurately and completely reflects the tasks and deliverables necessary.


Signature		Date	20-DEC-2016
Print Name	Mark Large		
Title	Head of Production AEUB		

Signature		Date	20 DEC 2016
Print Name	John Mitchell		
Title	Production Manager AEUB		

Quality Assurance/Compliance Approver's Signature:

Your signature indicates that this document complies with company standards or guidelines; and that the documentation and information contained herein complies with applicable regulatory, corporate, divisional/departmental requirements, and current Good Manufacturing Practices.

Signature		Date	20-DEC-2016
Print Name	James Drury		
Title	Quality Engineer		

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1.0 PURPOSE

- 1.1. The purpose of the document is to define the SOP (Standard Operating Procedures) to be followed by ADVANEX EUROPE Ltd, in order to ensure that the degreasing process in the Cleanline 4-120 Aqueous Cleaning Line is carried out in a controlled and consistent manner.

2.0 SCOPE

- 2.1. The scope of this document covers the method used to process steel parts through the Cleanline 4-120 degreasing procedure at Advanex Europe Ltd Bilborough site.

3.0 TERMS, DEFINITIONS & ABBREVIATIONS


- 3.1. AQUA 22 – Mykal Industries Ltd. Aquasolv Ultrasonic Cleaner-Plus.

4.0 HEALTH, SAFETY & ENVIRONMENTAL

- 4.1. Heat and water resistant gauntlets must be worn when processing parts through the line.
- 4.2. Within the factory area safety footwear is mandatory.
- 4.3. Within the factory area the wearing of safety glasses is mandatory.

5.0 ASSOCIATED DOCUMENTS

- 5.1. Water Authority Consent to Discharge Document.
- 5.2. Procedure – Hazardous Waste (Document Number AEU00062).
- 5.3. Spillage of Chemicals (Document Number AEU00007).

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6.0 PROCEDURE

6.1. General Instructions.



Figure 1 – Cleanline 4-120 Aqueous Cleaning Line at AEUB.

- 6.1.1. **Degreasing.** Following the process flow as shown in the diagram, 6.2 Process Flow. Move baskets as directed in diagram 6.2 from each tank then another basket containing product of the same batch can be placed in the tank just emptied.
- 6.1.2. **Batch Control.** One empty bath must be between different components types or batches of the same component when being processed through the Cleanline 4-120 Aqueous wash plant.

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6.2. Process Flow.

