



SCRAP CODES

<u>CODE</u>	<u>DESCRIPTION</u>	<u>CODE</u>	<u>DESCRIPTION</u>
BR01	BURR - MACHINE FAILURE	FN01	FINISH - MACHINE FAILURE
BR02	BURR - ELECTRICAL ISSUES	FN02	FINISH - ELECTRICAL ISSUES
BR03	BURR - SETTING	FN03	FINISH - SETTING
BR04	BURR - INCORRECT TOOL	FN04	FINISH - INCORRECT TOOLING
BR05	BURR - TOOL BREAK	FN05	FINISH - TOOL BREAK
BR06	BURR - TOOL BLUNT	FN06	FINISH - HANDLING
DC01	DOCUMENTATION - INCOMPLETE	MT01	MATERIAL - CONTAMINATION
DC02	DOCUMENTATION - INCORRECT	MT02	MATERIAL - TENSILE
DC03	DOCUMENTATION - MISSING	MT03	MATERIAL - WIRE CAST
DM01	DIMENSION - MACHINE FAILURE	MT04	MATERIAL - CERTIFICATION
DM02	DIMENSION - ELECTRICAL ISSUES	MT05	MATERIAL - HANDLING
DM03	DIMENSION - SETTING	SP01	SHAPE - MACHINE FAILURE
DM04	DIMENSION - INCORRECT TOOLING	SP02	SHAPE - ELECTRICAL ISSUES
DM05	DIMENSION - TOOL BREAK	SP03	SHAPE - SETTING
DM06	DIMENSION - SENSOR ISSUES	SP04	SHAPE - INCORRECT TOOLING
DM07	DIMENSION - HANDLING	SP05	SHAPE - TOOL BREAK
FC01	FUNCTIONALITY - MACHINE FAILURE	SP06	SHAPE - SENSOR ISSUES
FC02	FUNCTIONALITY - ELECTRICAL ISSUES	SP07	SHAPE - HANDLING
FC03	FUNCTIONALITY - SETTING		
FC04	FUNCTIONALITY - INCORRECT TOOLING		
FC05	FUNCTIONALITY - SENSOR ISSUES		
FC06	FUNCTIONALITY - HANDLING		

NOTE: ALL SCRAP MUST BE RECORDED AGAINST A SCRAP CODE IN EFACS