

ISS. LEVEL: 01	ISSUE DATE: 31 OCTOBER 2013	SUPERSEDES: NONE	AUTH. 
DOC REF: AEU00425	TITLE: WORK INSTRUCTION – BASKETS TO BE USED TO PICKLE & PASSIVATE SPIROMAX SPRINGS		

METERING SPRING

P&P BASKET



4000 SPRINGS PER BASKET

SEALING SPRING

P&P OUTER BASKET



P&P INNER BASKETS



6 INNER BASKETS PER OUTER BASKET
10000 SPRINGS PER INNER BASKET

TRANSFER SPRING

P&P OUTER BASKET



P&P INNER BASKETS



4 INNER BASKETS PER OUTER BASKET
5000 SPRINGS PER INNER BASKET